

Balloon
Pos.
Qty.

B

C

D

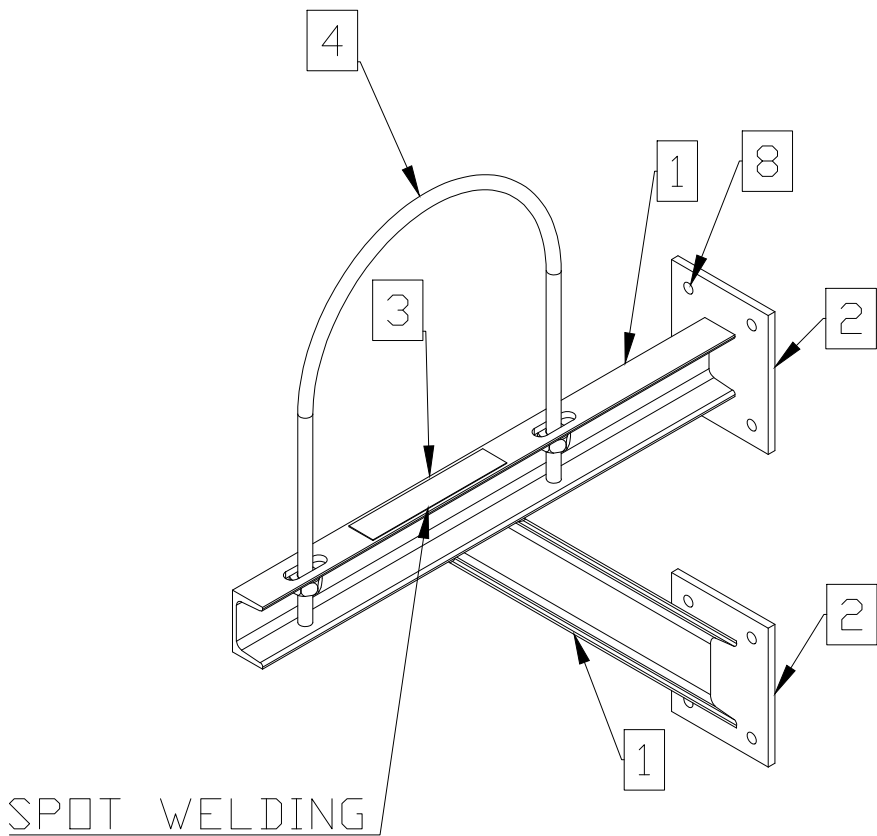
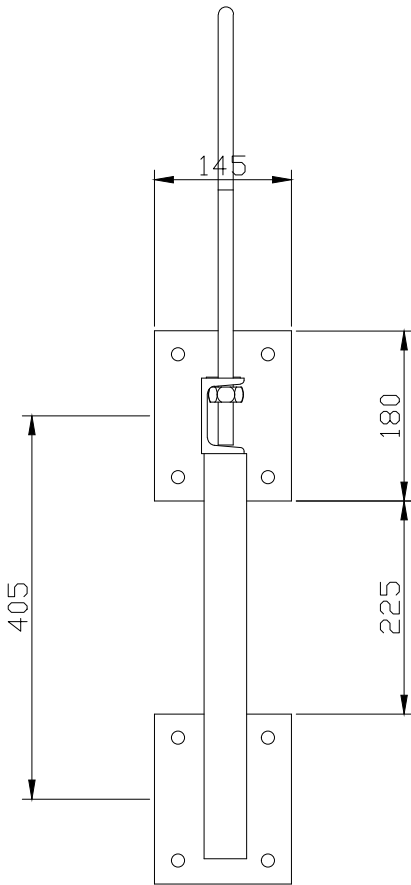
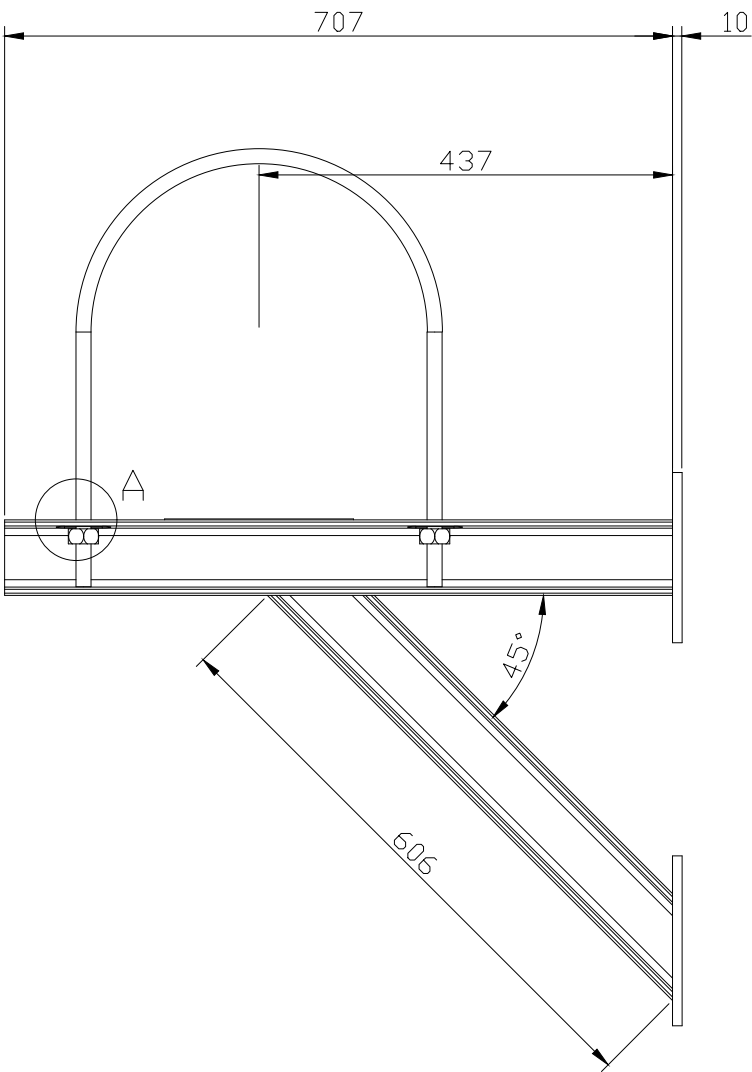
E

F

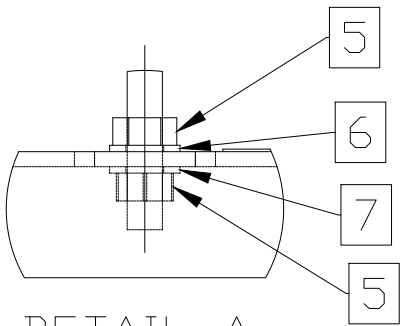
G

Before manufacturing this part, carefully review the drawing and clarify all doubts.

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SPOT WELDING



DETAIL A

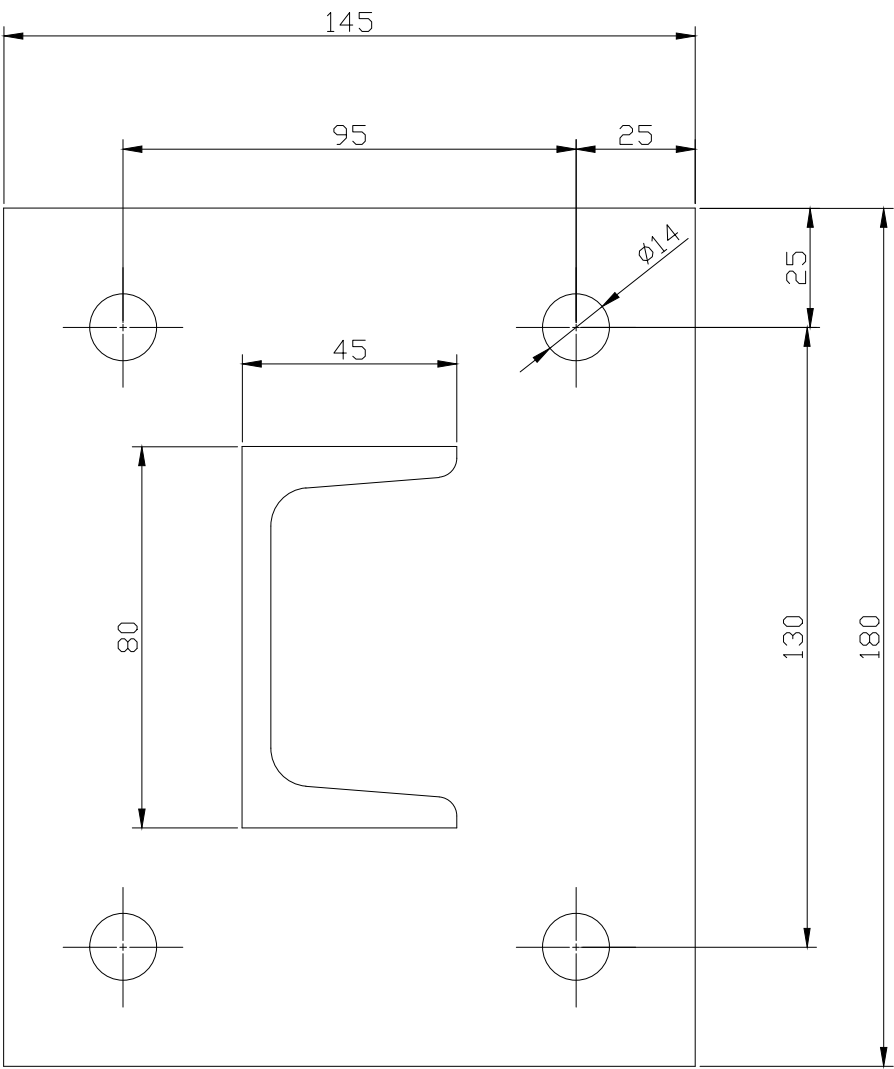
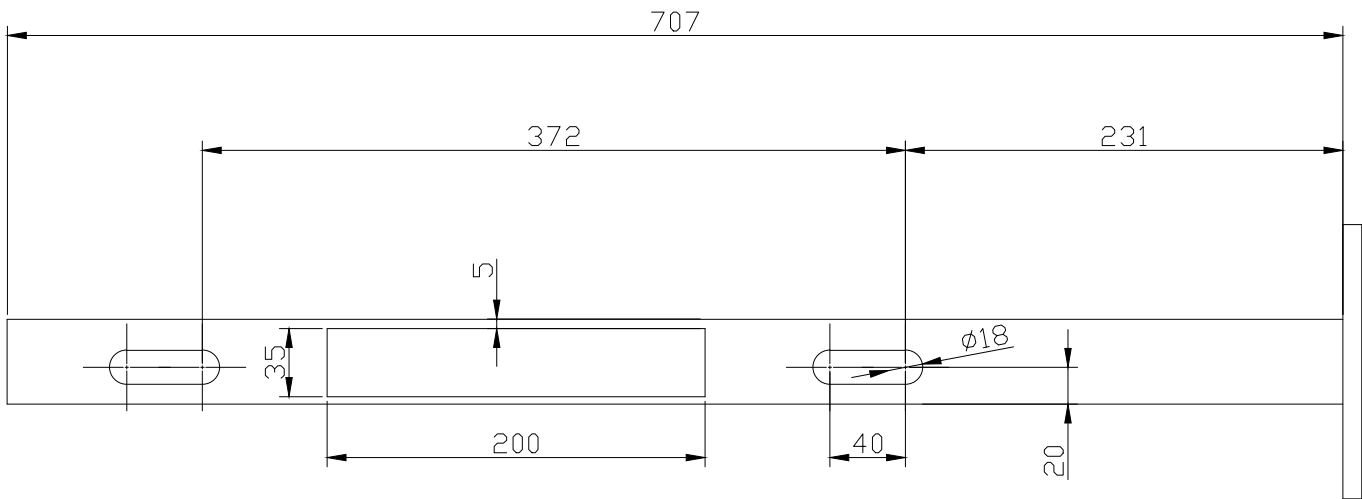


PLATE C

BILL OF MATERIALS

ID	QT (Ud/M)	DESCRIPTION	MATERIAL
1	1,313	UPN80	S235JR
2	2	S235JR PLATE 180x145x10	S235JR
3	1	AISI316L PLATE 200x35x1	AISI 316L
4	1	U-BOLT DN350 M16 DIN 3570 with plastic cover	STEEL
5	4	NUT M16 8 DIN934	8
6	2	FLAT WASHER M16 St DIN125	St
7	2	WASHER FOR UPN DIN 434 M16-St	St
8	4	ANCHOR BOLT M12x120 8.8	8.8

QTY: 1 UNIT

UNSPECIFIED WELDS:			
JOINT WITHOUT BEVEL 40% JOINT WITH BEVEL 70% 70% 50-100 50-100 REINFORCEMENT JOINT 80% PIPE/PROFILE JOINT 40% 40% PLATE SPLICING			
Note: Percentage (%) of the weld in relation to the smallest section of the weld joint.			
Non-individual tolerances according to DIN 7168.		Drawn 3D:	
		Drawn 2D:	
		Date: 1/12/2025	
		1st Dihedral	
Oxygen Route		Rev. A	
TMT (FVRB-2,7-25)		N° Drawing: S3-F	
		Scale 1:40	Weight (kg)
		Sheet 1 of 1	Format A2



ISO 5456-2